# An Introduction to DSI and our Products

DSI

#### Eric Gould December, 2010

# **DSI International** 36 years of diagnostic engineering



## **DSI's products**



eXpress

(1998)



#### STAGE (2008)



eXpress Run-Time Authoring Tool (2010)

## DSI is the world's leading provider of diagnostic engineering software

#### Current U.S. Customers

**Major Companies BAE Systems** Boeing **General Atomics General Electric General Dynamics** Honeywell **Lockheed Martin** Northrop Grumman Raytheon Sikorsky

#### Government

U.S. Army U.S. Navy U.S. Postal Service

Universities North Carolina A&T Alabama A&M

over 200 licenses sold within the United States

## DSI is the world's leading provider of diagnostic engineering software

#### International Customers

#### Europe

EADS (European Union) Eurocopter (France) MBDA (France) MBDA (U.K.) Nexter / GIAT (France) Sagem (France) THALES (France)

#### Asia

Aviation Technologies (China) Dongfanghong Aircraft (China) Ishikawajima HI (Japan) Kingswell Enterprises (China) Mitsubishi HI (Japan) Shiji Electronics (China) Tianwei Industry (China) Xi'an Industries (China) Yuntong Technology (China)

## DSI has extensive experience on major programs



2<sup>nd</sup> Gen RLV



Future Combat Systems



**Joint Strike Fighter** 



**TSAT Satellites** 



X-33 VentureStar



Fire Scout UAV



CVN-76 Nimitz-Class Supercarrier



New Evolution Locomotive



#### Comanche Helicopter

**Eurofighter** 

AIM-9X Evolved Sidewinder Missile







Crusader Self-Propelled Howitzer

#### Some current programs using eXpress



#### **JLENS (Raytheon)**



#### CH-53K (Sikorsky)



Predator – MSTS (Raytheon)



GCV (Boeing)



#### **JASSM (Lockheed)**



Standard Missile (Raytheon)



X-Band Radar (Raytheon)



CVN-21 – EMALS/AAG (General Atomics)

#### Four main goals of diagnostic engineering









### Subsidiary benefits of diagnostic engineering

## **Availability**

### Cost of Ownership

Effective Isolation to Optimum Repair Level

Lower MTTI/MTTR

**Reduced False Removals** 

Improved MTBF

**Lower Maintenance Costs** 

**Improved Fault Detection** 

**Reduced False Alarms** 

Reduced System/Mission Aborts

**FMECA/Critical Fault Analysis** 

**Risk Priority Analysis** 

Unique Isolation of Critical Failures





## Contracted diagnostic requirements Availability Cost of Ownership Effective Isolation to Optimum Repair Level

#### **Improved Fault Detection**

#### Unique Isolation of Critical Failures

Mission Success



The Challenge: How to use FD/FI requirements to achieve diagnostic goals Availability Cost of Ownership

> Effective Isolation to Optimum Repair Level

**Improved Fault Detection** 

#### Unique Isolation of Critical Failures

Mission Success



## The benefits of Integrated System Diagnostic Development (ISDD)

Reduce and Manage Risk
 Reduce Program Costs
 Provide Compliant Design
 Submit Winning Proposals

## ISDD encompasses all aspects of diagnostic engineering

Requirements Derivation Requirements Flow-down Design Development Test Point Enhancement Design & Diagnostic Optimization Prognostic & Reasoner Development Embedded Systems Integration Life Cycle Support

## Advantages of ISDD using eXpress

Addresses All Aspects of Diagnostic Design
 Integrates Logistics with Design
 Facilitates Collaboration & Integration
 Unifies Diagnostic Engineering Practices

## The ISDD process





#### **Requirement Improvements**

Greater Stratification
Fewer Catch-All Calculations
Prioritization of Requirements
Requirements tied to performance
Requirements that cross disciplinary boundaries



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### eXpress interoperability



#### **STAGE** Roadmap

#### STAGE, Act I

Failure, Diagnosis & Replacement Prognosis / Maintenance

#### STAGE, Act II

Phases NRE Costs Logistics Planning

STAGE, Act III

Reconfiguration Redundancy Mission Success STAGE, Act IV

**Resource Management Supply Chain Modeling** 

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#### **Prognostics Requirements**

A typical prognostics requirement has four components:

- Scope: a set of failures for which prognosis is desired
- **Coverage:** the percentage of failures in the scope that must be prognosed
- Horizon: the time before failure that prognosis must occur
- Accuracy: the desired confidence/correctness of the prognosis

### **Prognostics Requirements: Example 1**

"Prognostics shall predict at least 70% (with a 95% goal) of the mission critical failures from 480 hours to 96 hours in advance of occurrence with 80% probability."

Scope:Mission Critical FailuresCoverage:70% - 95%Horizon:480 + 96 hoursAccuracy:80%

### **Prognostics Requirements: Example 2**

"[Prognostics] will accurately predict pending critical system failures...that might occur in a 72 hour mission, early enough to allow corrective action before the unit begins the mission. Prognostics will provide coverage for 45% SA and 35% EFF at a 90% accuracy (threshold) 70% SA and 65% EFF at a 99% accuracy rate (objective)."

Scope:	System Aborts	Scope:	Essential Fctn Failures
Coverage:	45% - 70%	Coverage:	35% - 65%
Horizon:	72 hours + CA time	Horizon:	72 hours + CA time
Accuracy:	90% – 99%	Accuracy:	90% – 99%

## Prognostics & Diagnostic Effectiveness

There are two ways in which prognostics can be considered during diagnostic analysis:

- Prognosed failures can be included (analysis reflects the performance of both prognostics and diagnostics)
- Prognosed failures can be excluded (analysis reflects the diagnostic performance for non-prognosed failures only)